**Certificate of Analysis** 

## Solutol HS-15

Cat. No.: HY-Y1893 CAS No .: 61909-81-7 Batch No.: 338858

**Chemical Name:** Poly(oxy-1,2-ethanediyl), α-(12-hydroxy-1-oxooctadecyl)-ω-hydroxy-

## PHYSICAL AND CHEMICAL PROPERTIES

Molecular Formula:  $(C_2H_{40})nC_{18}H_{36}O_3$ 

4°C, sealed storage, away from moisture Storage:

**Chemical Structure:** 

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## **ANALYTICAL DATA**

White to light yellow (Oil) Appearance:

**Acid Value:** 0.2 mg KOH/g Hydroxyl Value: 102 mg KOH/g **Iodine Value:** 0.4 g lodine/100g

Peroxide value: <1 meq/kg Saponification Value: 59 mg KOH/g Free macrogols: 32.8 g/100g Nickel: <1 mg/kg Water (Karl-Fischer-Titration): 0.1 g/100g Total ash: 0.2 g/100g

pH-Value (10 g/100mL water): 6.0 Freezing Point: 24°C Ethylene Oxide: <1 mg/kg 1,4-Dioxane: <10 mg/kg Diethylene glycol: <100 mg/kg Residual solvents acetic acid: <0.5 g/100g

Total aerobic microbial count: <10 CFU/g Total combined yeasts/moulds count: <10 CFU/g

<50 mg/kg

Residual solvents ethylene glycol:

**Endotoxin Level:** <1 EU/mg

Conclusion:	The product has been tested and complies with the given specifications.	
	Caution: Product has not been fully validated for medical applications. For research use only.	
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